1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Dissolvine® E-Cu-15
Chemical Name: Ethylenediaminetetraacetic acid, copper disodium salt
Synonym: Copper disodium EDTA
C.A.S. Registry No.: 14025-15-1
Chemical Formula: C_{10}H_{12}N_2O_8CuNa_2 \ [ (COO – CH_2) – N – CH_2 – CH_2 – N – (CH_2 – COO) ] _2 \ . CuNa_2
Product Use: Sequestering agent, plant nutrient

Manufacturer / Supplier
Akzo Nobel Functional Chemicals LLC
Chelates Americas
525 West Van Buren St., Chicago, IL  60607
Tel. 1-800-906-7979

Emergency Telephone Numbers
FOR CHEMICAL EMERGENCY (Spill, Leak, Fire, Exposure or Accident)
▪ CHEMTREC (24-hr): (800) 424-9300 (Toll-free in the U.S., Canada, and the U.S. Virgin Islands)
▪ CANUTEC (Canada): (613) 996-6666
FOR MEDICAL / HANDLING EMERGENCIES: 1-914-693-6946 [AkzoNobel - USA]

Date of First Issue: September 27, 1994
Revision No.: 8.0
Revision Date: November 24, 2008
Changes: Sections 1, 2, 8, 15, 16

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This material is considered hazardous by the OSHA Hazard Communication Standard [29 CFR 1910.1200].

WARNING !
▪ May cause eye and respiratory tract irritation.
▪ May be harmful if swallowed.
▪ Contains an impurity that may cause kidney damage and cancer in laboratory animals.

Fire and Explosion Hazards: This product is not defined as flammable or combustible. However, potential for dust explosion may exist. Depending upon conditions, dusts may be sensitive to static discharge. Avoid possibility of dry powder with friction causing static electricity in presence of flammables. (See NFPA-77, Chap. 6).

Appearance and odor: Blue odorless micro-granular powder.

POTENTIAL HEALTH EFFECTS (see Section 11 for additional information)
Primary Route(s) of Exposure: Skin contact, eye contact and inhalation.

Acute Exposure
▪ Inhalation: Inhalation of dust may cause discomfort and/or irritation of the respiratory system.
▪ Skin Contact: This product is not irritating to rabbit skin.
▪ Eye Contact: This product may cause mild physical irritation.
▪ Ingestion: This product has a low order of acute ingestion toxicity.
2. HAZARDS IDENTIFICATION (CONTINUED)

Carcinogenicity: IARC, NTP, ACGIH and OSHA do not classify this material as a carcinogen or suspect carcinogen. However, nitrilotriacetic acid (NTA) and its salts were determined to be “possibly carcinogenic to humans” (Group 2B) by IARC, a compound which “may reasonably be anticipated to be a human carcinogen” by NTP and a “select carcinogen” by OSHA. Nitrilotriacetic acid is listed on California’s Proposition 65 as a chemical known to cause cancer.

Medical conditions aggravated: There are no data available that address medical conditions that are generally recognized as being aggravated by exposure to this product.

POTENTIAL ENVIRONMENTAL EFFECTS [See section 12 for additional information]
This product is not expected to be harmful to aquatic life, based on available data.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>% (w/w)</th>
<th>CAS Number</th>
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<tbody>
<tr>
<td>Copper disodium EDTA</td>
<td>90 – 95</td>
<td>14025-15-1</td>
</tr>
<tr>
<td>Disodium EDTA</td>
<td>0.5 – 1.0</td>
<td>139-33-3</td>
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<tr>
<td>Nitrilotriacetic acid (NTA)</td>
<td>0.05 – 0.15</td>
<td>139-13-9</td>
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<tr>
<td>Water</td>
<td>7 – 12 (balance)</td>
<td>7732-18-5</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Inhalation: Remove victim to fresh air. If breathing becomes difficult, oxygen may be given, preferably under physician's advice. If breathing has stopped, give artificial respiration. Get medical attention.

Skin Contact: Remove contaminated clothing, shoes and equipment. Wash all affected areas with soap and plenty of water for at least 15 minutes. Do not attempt to neutralize with chemical agents. Wash contaminated clothing and shoes before reuse. Get medical attention if irritation occurs or persists.

Eye Contact: Flush eyes with large quantities of running water for a minimum of 15 minutes. If the victim is wearing contact lenses, remove them. Hold the eyelids apart during the flushing to ensure rinsing of the entire surface of the eye and lids with water. Do not let victim rub eye(s). Do not attempt to neutralize with chemical agents. Get medical attention if eye irritation occurs.

Ingestion: Call a physician immediately. ONLY induce vomiting at the instructions of a physician. If victim is conscious, rinse mouth and give water to drink. Never give anything by mouth to an unconscious person.

Note to Physician: Attending physician should treat exposed patients symptomatically.

5. FIRE FIGHTING MEASURES

Conditions of Flammability: not flammable or combustible
Flash Point (Method): not applicable
Upper Flammable Limit (% by volume): not determined
Lower Flammable Limit (% by volume): not determined
Auto-Ignition Temperature: > 392°F (200°C) / glowing of 5 mm product layer

Extinguishing Media: This product is not flammable or combustible. If involved in a fire, use water fog or spray, dry chemical, foam or carbon dioxide extinguishing agents.

Fire Fighting Procedures: As in any fire, prevent human exposure to fire, smoke, fumes or products of combustion. Evacuate all non-essential personnel from the fire area. Fire fighters should wear full-face, self-contained breathing apparatus and impervious protective clothing.
5. FIRE FIGHTING MEASURES (CONTINUED)

Fire & Explosion Hazards: This product is not defined as flammable or combustible and should not be a fire hazard. Under fire conditions, it does not contribute any unusual hazards. However, potential for dust explosion may exist. Depending upon conditions, dusts may be sensitive to static discharge. Avoid possibility of dry powder with friction causing static electricity in presence of flammables. (See NFPA-77, Chap. 6).

Hazardous Combustion Products: Thermal decomposition products may release toxic and/or hazardous fumes and gases, including nitrogen oxides and carbon oxides.

NFPA Hazard Rating – Health: 1 Fire: 0 Instability: 0 Other: None
[ 0 -Minimal 1 - Slight 2 - Moderate 3 - High 4 - Extreme ]

6. ACCIDENTAL RELEASE MEASURES

Spill/Leak: Safely stop source of spill. Restrict non-essential personnel from area. All personnel involved in spill cleanup should avoid skin and eye contact by wearing appropriate personal protective equipment.

Cleanup: Sweep up spilled solid material, being careful not to create dust. Return sweepings to stock or, if contaminated, place into a chemical waste container for disposal according to local, state and/or federal regulations.

7. HANDLING AND STORAGE

Handling: Avoid inhalation and prolonged and/or repeated skin and eye contact.

Storage: Keep containers closed and dry as product is hygroscopic. This material is suitable for any general chemical storage area. Isolate from strong oxidizers. Store in PVC, PE, stainless steel or bituminized tanks. Avoid contact with aluminum, copper, copper alloys and nickel.

Maximum Storage Temperature: Store in a cool and dry place at ambient temperature (below 25°C / 77°F).

General Comments: Containers should not be opened until ready for use. It is recommended to re-test the product after three years in storage.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Limits: Exposures to this product should be controlled below the limits established for "Copper, Dusts & Mists (as Cu)"
• OSHA PEL / ACGIH TLV-TWA / NIOSH REL = 1 mg/m³
• IDLH (Immediately Dangerous to Life or Health) = 100 mg/m³

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA – PELs</th>
<th>ACGIH – TLVs</th>
<th>NIOSH – RELs</th>
<th>AIHA – WEELs</th>
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</thead>
<tbody>
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<td>TWA / STEL</td>
<td>TWA / STEL</td>
<td>TWA / STEL</td>
<td>TWA / STEL</td>
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<tr>
<td>Copper disodium EDTA</td>
<td>N/D</td>
<td>N/D</td>
<td>N/D</td>
<td>N/D</td>
</tr>
<tr>
<td>NTA</td>
<td>N/D</td>
<td>N/D</td>
<td>N/D</td>
<td>N/D</td>
</tr>
<tr>
<td>Disodium EDTA</td>
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<td>N/D</td>
<td>N/D</td>
<td>N/D</td>
</tr>
<tr>
<td>Water</td>
<td>N/D</td>
<td>N/D</td>
<td>N/D</td>
<td>N/D</td>
</tr>
</tbody>
</table>

8. EXPOSURE CONTROLS / PERSONAL PROTECTION (CONTINUED)

Engineering Controls - Ventilation: Special ventilation is usually not required under normal use conditions. However, ensure that existing ventilation is sufficient to prevent the circulation and/or accumulation of dust in the air.

Personal Protective Equipment (PPE)
- **Respiratory Protection:** If handling operations generate dust, wear a NIOSH-approved half-mask, air purifying respirator with dust, mist and fume filters to reduce potential for inhalation exposure. When using respirator cartridges or canisters, they must be changed frequently (following each use or at the end of the work shift) to assure breakthrough exposure does not occur.
- **Skin Protection:** Skin contact with the product should be minimized or prevented through the use of suitable protective clothing, gloves and footwear selected according to use condition exposure potential.
- **Eye Protection:** Dust-tight goggles should be worn when handling this product.

Other Protection – General Hygiene Considerations: All food and smoking materials should be kept in a separate area away from the storage/use location. Eating, drinking and smoking should be prohibited in areas where there is a potential for significant exposure to this material. Before eating, drinking and smoking, hands and face should be thoroughly washed.

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical State / Appearance / Odor: | blue odorless micro-granular powder |
| Boiling Point: | not applicable |
| Bulk Density: | 625 – 725 kg/m³ (untapped) |
| Cloud Point: | not determined |
| Evaporation Rate (Butyl Acetate=1): | not determined |
| Melting Point: | decomposes prior to melting |
| Odor Threshold: | not determined |
| pH: | ≈ 6.5 (1% solution) |
| Partition Coefficient (n-octanol/water): | Log P<sub>ow</sub> < 0 |
| Pour Point: | not determined |
| Solubility in water: | 1200 g/L (68°F / 20°C) ; 1700 g/L (176°F / 80°C) |
| Solubility in other solvents: | not determined |
| Specific Gravity (H₂O = 1): | not determined |
| Vapor Density (Air = 1): | not applicable |
| Vapor Pressure: | not applicable |
| Viscosity: | not determined |
| Volatiles (% by weight): | not determined |
| Other – Decomposition temperature: | > 392°F (200°C) |
| Conditions of Flammability: | not flammable or combustible |
| Flash Point (Method): | not applicable |
| Upper Flammable Limit (% by volume): | not applicable |
| Lower Flammable Limit (% by volume): | not applicable |
| Auto-Ignition Temperature: | > 392°F (200°C) / glowing of 5 mm product layer |

< : less than  > : greater than  = : approximately

10. STABILITY AND REACTIVITY

Stability: This product is stable at ambient temperatures and atmospheric pressures. It is not self-reactive and is not sensitive to physical impact.

Incompatibilities / Conditions to avoid: This product is incompatible with strong oxidizers. Avoid contact with aluminum, copper, copper alloys and nickel. Avoid prolonged storage at elevated temperatures. Avoid humid conditions as product is hygroscopic. Product layer on hot surface might cause glowing or autoignition.
10. STABILITY AND REACTIVITY (continued)
Polymerization: Hazardous polymerization is not expected to occur under normal temperatures and pressures.

Decomposition Products: Under fire conditions the product may support combustion and decomposes to give off carbon oxides fumes (CO, CO2), nitrogen oxides and water vapor.

11. TOXICOLOGICAL INFORMATION

INHALATION
Acute exposure: The acute LC50 for this product is not available. Inhalation of dust may cause discomfort and/or irritation of the respiratory system.
Chronic exposure: No known effects for the mixture.

SKIN
Acute contact: Dermal toxicity for this product is not available. However, it is not considered to be irritating to skin based on tests with chemically similar products.
Chronic contact: No known effects for the mixture.

EYES: While this product has not been tested, it is expected that it would be minimally irritating to eyes based on tests with similar products.

INGESTION
Acute exposure: The oral LD50 for this product is 1750 mg/kg in rats (literature).
Chronic exposure: No known effects for the mixture. Chronic ingestion of NTA has been shown to cause kidney toxicity.

SENSITIZATION: No known effects for the mixture.

CARCINOGENICITY: IARC, NTP ACGIH and OSHA do not classify this material as a carcinogen or suspect carcinogen. However, nitrotriacetic acid (NTA) and its salts were determined to be "possibly carcinogenic to humans" (Group 2B) by IARC, a compound which "may reasonably be anticipated to be a human carcinogen" by NTP and a "select carcinogen" by OSHA.

MUTAGENICITY: No data available for the mixture. NTA and its sodium salts were not genotoxic in experimental systems in vivo. Neither the acid nor its salts were genotoxic in mammalian cells in vitro and they were not mutagenic to bacteria.

REPRODUCTIVE TOXICITY: No data available for the mixture. EDTA and its sodium salts have been reported, in some studies, to cause birth defects in laboratory animals only at exaggerated doses that were toxic to the mother. These effects are likely associated with zinc deficiency due to chelation. Exposures having no effect on the mother should have no effect on the fetus. NTA is not teratogenic and did not induce reproductive toxicity.

OTHER TOXICOLOGICAL EFFECTS: None

TARGET ORGANS: Eyes, kidney and bladder.

12. ECOLOGICAL INFORMATION

Ecotoxicity: No data available on the mixture. A related product [Tetrasodium EDTA] showed low toxicity to fish (96-h LC50 = > 100 mg/L) and Daphnia (24-h EC50 = > 500 mg/L).

Chemical Fate / Distribution: The substance is not expected to enter the atmosphere significantly due to its high water solubility. C.O.D. is approximately 560 mg/g.

Biodegradation: This product is not expected to be readily biodegradable based on tests with structurally related products.
13. DISPOSAL CONSIDERATIONS

Waste Disposal: In its unused condition, this product is not considered to be a RCRA-defined hazardous waste by characteristics or listings. It is the responsibility of the waste generator to evaluate whether his wastes are hazardous by characteristic or listing. Dispose in accordance with all local, state and federal regulations. NOTE – State and local regulations may be more stringent than federal regulations.

Container Disposal: Containers should be cleaned of residual product before disposal or return. Since emptied containers retain product residue, follow label warnings even after container is emptied. Empty containers should be disposed of or shipped in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

Shipping Information: Not regulated for transport.

Required Labels: No transport label required

Environmentally Hazardous Substances [49 CFR 172.101, Appendix A]: None

15. REGULATORY INFORMATION

Regulatory Lists: The components are subject to the following regulatory lists and inventories:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAA</th>
<th>CERCLA</th>
<th>IARC</th>
<th>US STATE RIGHT-TO-KNOW LISTS</th>
<th>CA PROP 65</th>
<th>SARA</th>
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</thead>
<tbody>
<tr>
<td>Copper disodium EDTA</td>
<td>N/R</td>
<td>N/R</td>
<td>N/R</td>
<td>NJ / PA (as Copper Compounds)</td>
<td>N/R</td>
<td>X 313</td>
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<tr>
<td>NTA</td>
<td>N/R</td>
<td>N/R</td>
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<td>N/R</td>
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<tr>
<td>Water</td>
<td>N/R</td>
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<td>N/R</td>
<td>N/R</td>
<td>N/R</td>
<td>N/R</td>
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</tbody>
</table>

1 The copper compound in this product is subject to SARA Title III, Section 313 supplier notification/release reporting requirements under the copper compounds category. This product contains approximately 15% copper.

National Chemical Inventories Status:

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>US TSCA</th>
<th>Canada DSL</th>
<th>Canada NDSL</th>
<th>EU EINECS</th>
<th>Australia AICS</th>
<th>New Zealand NZIoC</th>
<th>Japan ENCS</th>
<th>Korea KECI</th>
<th>Philippines PICCS</th>
<th>China IECSC</th>
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</tbody>
</table>

N/R = Non Regulated  X = Listed and/or Regulated

Legend
- AICS: Australian Inventory of Chemical Substances
- CA List: California – Directors List of Hazardous Substances
- CA Prop 65: California Proposition 65
- CAA: Clean Air Act, Section 112
- CERCLA: CERCLA Hazardous Substances
- DSL: Domestic Substances List – Canada
- EU EINECS: European Inventory of Existing Commercial Chemical Substances
- ENCS: Japan Existing and New Chemical Substances
- FL List: Florida – Substance List
- IARC: International Agency for Research on Cancer – Carcinogens – Groups 1, 2A or 2B
15. REGULATORY INFORMATION (CONTINUED)

IECSC            China – Inventory of Existing Chemical Substances
IL List          Illinois Toxic Substances Disclosure to Employees Act
KECI            Korea Existing Chemicals Inventory
LA List          Louisiana Right-to-Know Reporting List
MA List          Massachusetts – R-T-K Substance List
MN List          Minnesota – Hazardous Substance List
NDSL            Non-Domestic Substances List – Canada
NJ R-T-K        New Jersey – R-T-K Hazard List
NZIoC          New Zealand Inventory of Chemicals
PA List          Pennsylvania Hazardous Substance List
PICCS           Philippines Inventory of Chemicals and Chemical Substances
RI List          Rhode Island – Hazardous Substance List
SARA            SARA Title III, Section 302 / 313
TSCA            Toxic Substances Control Act – USA

Canada – WHMIS (Workplace Hazardous Materials Information System)
- D2A            [Materials causing other toxic effects]
  This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

Other Regulatory Information:
- California Proposition 65: WARNING! This product contains Nitrilotriacetic acid which is known to the State of California to cause cancer.

Micronutrient Approvals / Registrations
- California Department of Food and Agriculture (CDFA): Dissolvine E-Cu-15 is approved for sale and distribution in California.
- Canadian Food Inspection Agency (CFIA): Dissolvine E-Cu-15 is a registered micronutrient in Canada under the Fertilizers Act [Registration Number 980100B]

16. OTHER INFORMATION

HMIS RATING – Health: 1*  Flammability: 1  Physical Hazards: 0  Other: none
[ 0 - Minimal  1 - Slight  2 - Moderate  3 - High  4 - Extreme  * - Chronic Health Hazard (see Section 11)]

Other Information: Dissolvine® is a registered trademark of Akzo Nobel Chemicals B.V.

Changes: Sections 1, 2, 8, 15, 16 / Logo / Format

Prepared by: AkzoNobel [Technology & Engineering (Regulatory Toxicology)]
Tel. 613.273.8095

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